

TECHNICAL DATA SHEET

CS60 2K HS Etch Clearcoat

Date: 15-06-2017

Page: 1

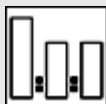
DESCRIPTION

CS60 2K Etch Clearcoat based on polyester resin and isocyanate adduct. Recommended for diamond cut alloy wheels when high gloss and weathering resistance are requested. Product also suitable for nautical use.

Composition	Acrylic Resins,
Colour	Water white,
Shelf life	12 months in unopened container
Pack size	1L & 5L



Health and safety "For professional use only" Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.



Mix Ratio 2:1 - (<i>stir well & strain before application</i>)	Volume	Weight
FL8050 - 2K HS Etch Clearcoat	100	100g
FL2015 - 2K HS Hardener	50	55g
FL2021 - Universal thinner	10-20%	10-20%



Spraying viscosity
Part "A": 80 ÷ 110 seconds ISO-DIN Cup 6
Pot life - 4 hours (at higher temperatures pot-life decreases).



air mix spray gun with nozzle 1.2-1.5mm and pressure of 3-4 bar



Number of coats 2 – one medium coat & one full coat.
Flash off = 5-10mins between coats



Dust free = 20-30mins @ 20°C
Dry to handle = 5-6 hours @ 20°C
Through cure = 24 hours @ 20°C | 30-60mins @ 60°C

SUBSTRATE PREPARATION

Remove any trace of rust, iron scale, grease and moisture by sand-blasting otherwise, carry out a careful mechanical cleaning followed by solvent degreasing

The technical data contained herein is based on our present knowledge and we experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired. Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product. Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.